

# COATING THICKNESS MEASUREMENT

PROFESSIONAL  
MEASURING



175  
KERN & SOHN

Balance manufacture in the  
Sauter family-owned company

250

2019

# KERN Pictograms



**Adjusting program (CAL):**  
For quick setting of the instrument's accuracy. External adjusting weight required.



**Calibration block:**  
standard for adjusting or correcting the measuring device.



**Peak hold function:**  
capturing a peak value within a measuring process.



**Scan mode:**  
continuous capture and display of measurements.



**Push and Pull:**  
the measuring device can capture tension and compression forces.



**Length measurement:**  
captures the geometric dimensions of a test object or the movement during a test process.



**Focus function:**  
increases the measuring accuracy of a device within a defined measuring range.



**Internal memory:**  
to save measurements in the device memory.



**Data interface RS-232:**  
bidirectional, for connection of printer and PC.



**Data interface USB:**  
To connect the measuring instrument to a printer, PC or other peripheral devices.



**Data interface Infrared:**  
To transfer data from the measuring instrument to a printer, PC or other peripheral devices.



**Control outputs (optocoupler, digital I/O):**  
to connect relays, signal lamps, valves, etc.



**Analogue interface:**  
to connect a suitable peripheral device for analogue processing of the measurements



**Statistics:**  
using the saved values, the device calculates statistical data, such as average value, standard deviation etc.



**PC Software:**  
to transfer the measurement data from the device to a PC.



**Printer:**  
a printer can be connected to the device to print out the measurement data.



**GLP/ISO record keeping:**  
of measurement data with date, time and serial number. Only with SAUTER printers



**Measuring units:**  
Weighing units can be switched to e.g. non-metric at the touch of a key. Please refer to website for more details.



**Measuring with tolerance range (limit-setting function):**  
Upper and lower limiting can be programmed individually. The process is supported by an audible or visual signal, see the relevant model



**ZERO:**  
Resets the display to "0".



**Battery operation:**  
Ready for battery operation. The battery type is specified for each device.



**Rechargeable battery pack:**  
rechargeable set.



**Mains adapter:**  
230V/50Hz in standard version for EU. On request GB, AUS or USA version available.



**Power supply:**  
Integrated, 230V/50Hz in EU. More standards e.g. GB, AUS or USA on request.



**Motorised drive:**  
The mechanical movement is carried out by an electric motor.



**Motorised drive:**  
The mechanical movement is carried out by a synchronous motor (stepper).



**Fast-Move:**  
the total length of travel can be covered by a single lever movement.



**DAkKS calibration possible:**  
The time required for DAkKS calibration is shown in days in the pictogram.



**Factory calibration:**  
The time required for factory calibration is specified in the pictogram.



**Package shipment:**  
The time required for internal shipping preparations is shown in days in the pictogram.



**Pallet shipment:**  
The time required for internal shipping preparations is shown in days in the pictogram.

## Sales conditions



**All prices are valid as of January 1st 2019** until a new version of the SAUTER catalogue is released. In Europe, all prices do not include the applicable V.A.T.

**At SAUTER there is no minimum order value.** For orders less than € 15.00 there is no re-sale discount available.

**Delivery Conditions:** we supply ex works Balingen, i.e. the transport costs are invoiced. Any goods supplied, remain SAUTER's property until Measuring in a tolerance area (limit value function). Upper and lower limit value is programmable. The measurement process is supported by an acoustic and visual signal, see respective models complete payment for the goods sold has been received.



Delivery is usually via courier service.



When you see this symbol by truck, please ask for prices.

### Extract from general terms and conditions:

Court of jurisdiction/Legal domicile: 72336 Balingen, Germany;  
Commercial register N°: HRB 400865, AG Stuttgart;  
Managing director: Albert Sauter. For the full Terms and Conditions, please refer to the website. [www.kern-sohn.com/en/kern/agbs.html](http://www.kern-sohn.com/en/kern/agbs.html)

**Price changes and product changes** are likely in individual cases due to product modifications as well as error.

**Sale or return:** within 14 days of purchase. Not valid for order-specific adaptations such as special productions, cable extensions, special weights, etc. or test services such as calibration etc. Depending on the time and effort involved, there may be processing and storage costs, please ask for details.

**Warranty:** 2 years. (Does not apply to consumables such as batteries, rechargeable battery packs, etc.)

## After-Sales-Service



**Repair services** within 1 week at our plant in Balingen, transportation costs are additional. Our expert Service technicians will be pleased to assist you and will make sure that your device is quickly back in operation.

**Price reduction on a new device:** if repair costs are exceeding the current value of the defective device, a new device will be offered at a discount price. This offer is valid only up to 2 years after warranty expiration.

**Spare parts service** within 48 hours, transportation costs are additional.

## Visit us our online shop: [www.sauter.eu](http://www.sauter.eu)

### Online-Shop

At your disposal round the clock. Delivery and service via your specialist dealer.

### Measuring instruments Quick-Finde

Find the product you want with the "Measuring instruments Quick-Finder" in no time.

### Calibration

In our accredited DAkks calibration laboratories, we produce internationally recognised DAkks and Factory calibration certificates for balances and test weights as well as measuring instruments.



## Services



**KERN DirectCash:** The quick, secure COD procedure for protection against non-payment. With the KERN DirectCash COD system, you can safely deliver orders to end customers with unknown credit rating, with no risk of non-payment. Please request further details on this procedure.

### Hire Purchase

Financing is available using KERN hire purchase – easy and convenient.

Hire Purchase gives you the option of purchasing any product from the range against a simple monthly installment. The product value is financed over the period of the agreement. On payment of the last installment, the ownership of the contract item automatically transfers from the contractor to the contractee.

The Hire Purchase Agreement can – if you so choose – be set for a period of between one and five years. This package includes the transfer of items as well as the guarantee for the entire transfer period.

Compared with buying the product, KERN hire purchase offers the advantage that the initial financial investment is largely not applicable. This is particularly relevant when purchasing a number of products, for example when refitting a laboratory, a company department or a hospital ward. In addition the monthly installments constitute a direct cost and the item does not have to be capitalised by the purchaser. Do you have queries to our hire purchase? Our customer consultants are glad to help you.

## Marketing support



### Catalogues, brochures, branch prospectuses – your own personalised marketing tools

Our catalogue and branch prospectuses are available free of charge. A neutral version of the catalogue, without the SAUTER address imprint, is also available for your marketing activities free of charge, larger quantities on request..

On demand we will print your company address on address labels free of charge, for the backside of the catalogue, larger quantities on request. In this way you will receive your individual marketing tool.

Our catalogues and branch prospectuses are available in following languages: DE, GB, FR, IT, ES

### Special offers

Special offers, special models and opportunities – something for everybody and always up to date – just drop in!

### One-Stop-Shopping

From force gauge to test stand – everything from one supplier.

### Downloads

For each model there is an individual brochure, user manual or pictures.

## Coating thickness measurement



Measurement of coating thicknesses is known from, for example, the paint measurement for coating thickness at cars. In fact, these measurements are used much more widely in industrial applications. This is where the thickness of the surface finish is measured, such as galvanisation, zinc coating etc, or also lacquers.

Fundamentally there are two measuring principles for determining coating thickness:



**Typ F:** Non-magnetic coatings on magnetic metals, such as iron or steel (magnetic induction principle). Here are some sample material combinations:

- 1) [aluminium, chrome, copper, rubber, lacquer] on
- 2) [steel, iron, alloys, magnetic s tainless steel]

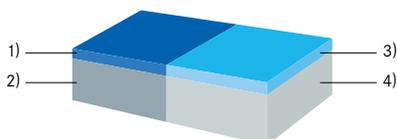


**Typ N:** Insulating coatings on non-magnetic metals, such as aluminium (eddy current principle). Here are some sample material combinations:

- 3) [lacquer, paints, enamel, chrome, plastics] on
- 4) [aluminium, brass, sheet metal, copper, zinc, bronze]



**Typ FN:** All coatings as for type F and N on all metals as for type F and N (combination of magnetic induction and eddy current principle)



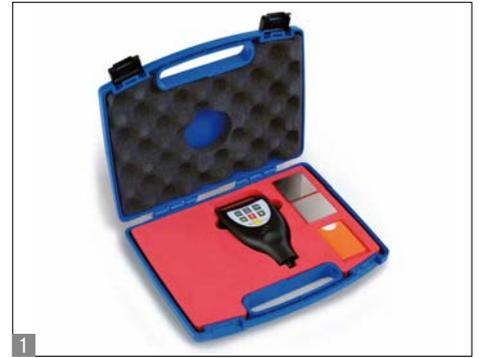
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Product specialist  
Coating thickness measurement

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### Quick-Finder

Readout [d] µm	Measuring range [Max] µm	Model  SAUTER	Price excl. VAT, ex works €	Page
0,1   1	100   1000	<b>TB 1000-0.1F.</b>	<b>320,-</b>	44
0,1   1	100   1000	<b>TB 1000-0.1N.</b>	<b>360,-</b>	44
0,1   1	100   1000	<b>TB 1000-0.1FN.</b>	<b>400,-</b>	44
0,1   1	100   1250	<b>TC 1250-0.1F.</b>	<b>360,-</b>	45
0,1   1	100   1250	<b>TC 1250-0.1N.</b>	<b>400,-</b>	45
0,1   1	100   1250	<b>TC 1250-0.1FN.</b>	<b>460,-</b>	45
0,1   1	100   1250	<b>TC 1250-0.1FN-CAR.</b>	<b>470,-</b>	45
0,1   1	100   1250	<b>TE 1250-0.1F.</b>	<b>360,-</b>	46
0,1   1	100   1250	<b>TE 1250-0.1N.</b>	<b>400,-</b>	46
0,1   1	100   1250	<b>TE 1250-0.1FN.</b>	<b>460,-</b>	46
0,1   1	100   1250	<b>TF 1250-0.1FN.</b>	<b>530,-</b>	47
0,1   1	100   1250	<b>TG 1250-0.1FN.</b>	<b>530,-</b>	47
0,1   1	100   2000	<b>TB 2000-0.1F.</b>	<b>290,-</b>	44





Your constant companion – compact and easy to use

### Features

- Ergonomic design for easy handling
- **Data interface RS-232**, included
- **Base plate and calibration foils** included
- **Delivered in a robust carrying case**
- **Offset-Accur:** This function allows you to adjust the instrument precisely on the locally measured range by a two-point calibration. This results in a superior accuracy of approx. 1 % of the measured value
- **Selectable measuring units:**  $\mu\text{m}$ , mil

### 2 SAUTER TC 1250-0.1FN-CAR:

- Specifically designed for the automobile industry
- **Automatic recognition of measuring mode** (F or N): “point and shoot”
- **Simple and convenient 1-key operation**

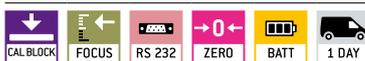
### Technical data

- Precision:
  - Standard: 3 % of measured value or  $\pm 2,5 \mu\text{m}$
  - Offset-Accur: 1 % of measured value or  $\pm 1 \mu\text{m}$
- Smallest sample surface (radius)
- Type F:
  - Convex: 1,5 mm
  - Concave: 25 mm
- Type N:
  - Convex: 3 mm
  - Concave: 50 mm
- Minimal base thickness: 0,3 mm
- Dimensions WxDxH 65x28x131 mm
- Battery operation, batteries standard 4x 1.5 V AAA
- Net weight approx. 81 g

### Accessories

- **Data transfer software**, interface cable included, SAUTER ATC-01, **€ 90,-**
- **Calibration foils** for increased measuring accuracy (covers the range from 20 up to 2000  $\mu\text{m}$ , with < 3 % tolerance), SAUTER ATB-US07, **€ 105,-**

#### STANDARD



#### OPTION



Model	Measuring range [Max] $\mu\text{m}$	Readout [d] $\mu\text{m}$	Test object	Price excl. of VAT ex works €	Option Factory calibration certificates	
					KERN	€
SAUTER TC 1250-0.1F.	100   1250	0,1   1	Non-magnetic coatings on iron, steel (F)	360,-	961-110	120,-
TC 1250-0.1N.	100   1250	0,1   1	Insulating coatings on non-magnetic metals (N)	400,-	961-110	120,-
TC 1250-0.1FN.	100   1250	0,1   1	Combination instrument: F/N	460,-	961-112	170,-
TC 1250-0.1FN-CAR.	100   1250	0,1   1	Combination instrument: F/N	470,-	961-112	170,-



Ergonomic design and external sensor for highest ease of use

**Features**

- **External sensor** for difficult-to-access measurements
- **Data interface RS-232**, included
- **Base plate and calibration foils** included
- **1 Delivered in a robust carrying case**
- **Offset-Accur:** This function allows you to adjust the instrument precisely on the locally measured range by a two-point calibration. This results in a superior accuracy of approx. 1 % of the measured value
- **Selectable measuring units:**  $\mu\text{m}$ , mil
- **Auto-Power-Off**

**Technical data**

- Precision:
  - Standard: 3 % of measured value or  $\pm 2,5 \mu\text{m}$
  - Offset-Accur: 1 % of measured value or  $\pm 1 \mu\text{m}$
- Smallest sample surface (radius)
- Type F:
  - Convex: 1,5 mm
  - Concave: 25 mm
- Type N:
  - Convex: 3 mm
  - Concave: 50 mm
- Minimal base thickness: 0,3 mm
- Dimensions WxDxH 65x28x131 mm
- Battery operation, batteries standard 4x 1.5 V AAA
- Net weight approx. 81 g

**Accessories**

- **Data transfer software**, interface cable included, SAUTER ATC-01, **€ 90,-**
- **Calibration foils** for increased measuring accuracy (covers the range from 20 up to 2000  $\mu\text{m}$ , with < 3 % tolerance), SAUTER ATB-US07, **€ 105,-**
- **2 External sensor**, TypeF, SAUTER ATE 01, **€ 105,-**
- **3 External sensor**, TypeN, SAUTER ATE 02, **€ 110,-**

STANDARD

OPTION

Model	Measuring range [Max] $\mu\text{m}$	Readout [d] $\mu\text{m}$	Test object	Price excl. of VAT ex works €	Option Factory calibration certificates	
					KERN	€
SAUTER TE 1250-0.1F.	100   1250	0,1   1	Non-magnetic coatings on iron, steel (F)	<b>360,-</b>	961-110	120,-
TE 1250-0.1N.	100   1250	0,1   1	Insulating coatings on non-magnetic metals (N)	<b>400,-</b>	961-110	120,-
TE 1250-0.1FN.	100   1250	0,1   1	Combination instrument: F/N	<b>460,-</b>	961-112	170,-



SAUTER TF



SAUTER TG

04

Premium measuring devices for paint coating, lacquer coating etc.

**Features**

- **1** LCD display, backlit, display of all information at a glance
- **Offset-Accur:** This function allows you to adjust the instrument precisely on the locally measured range by a two-point calibration. This results in a superior accuracy of approx. 1 % of the measured value
- **Scan mode** for continuous measurement or single point measuring mode
- **Mini Statistics Kit:** displays the measured result, the average value and the max and the min value
- **Internal memory** up to 99 values
- **Selectable measuring units:** μm, mil
- **Base plate and calibration foils** included
- **Data interface RS-232** standard
- **2** Delivered in a robust carrying case, figure shows SAUTER TF

**Technical data**

- Precision:
  - Standard: 3 % of measured value or ± 2,5 μm
  - Offset-Accur: 1 % of measured value or ± 1 μm
- Minimal base thickness: 0,3 mm
- Dimensions W×D×H 65×35×126 mm
- Battery operation, batteries standard 2× 1.5 V AAA
- Net weight approx. 81 g

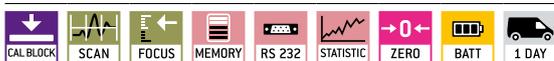
**Accessories**

- **Data transfer software**, interface cable included, SAUTER ATC-01, € 90,-
- **Calibration foils** for increased measuring accuracy (covers the range from 20 up to 2000 μm, with < 3 % tolerance), SAUTER ATB-US07, € 105,-
- SAUTER TG: **External sensor**, TypeFN, SAUTER ATG 01, € 130,-

**SAUTER TG:**

- **External sensor** for difficult-to-access measuring points

STANDARD



OPTION



Model	Measuring range [Max] μm	Readout [d] μm	Test object	Smallest sample surface (radius) mm	Price excl. of VAT ex works €	Option Factory calibration certificates	
						KERN	€
SAUTER TF 1250-0.1FN.	100   1250	0,1   1	Combination instrument: F/N	F: Convex: 1,5 Concave: 25	530,-	961-112	170,-
SAUTER TG 1250-0.1FN.	100   1250	0,1   1	Combination instrument: F/N	N: Convex: 3 Concave: 50	530,-	961-112	170,-

## fast

- 24 hours delivery service – order today, on its way tomorrow
- Sales & service hotline from 8:00 am to 6:00 pm

## reliable

- 2 years warranty

## diverse

- One-stop-shopping: from force gauges up to light measuring instruments – everything from one supplier
- Quick as a flash, find the product you want with the “Measuring instruments Quick-Finder” at [www.sauter.eu](http://www.sauter.eu)



## Our team of consultants will assist you

from Monday to Friday  
from 8:00 am to 6:00 pm



## [www.sauter.eu](http://www.sauter.eu)

Information on current product availability, product data sheets, user instructions, useful knowledge, technical glossary, images and much for you to download, practical topic areas, which will guide you to the right product in your industry as well as a smart search engine for measuring instruments

## SAUTER service guarantee

“We at SAUTER are only satisfied when we’ve found the very best solution for you. After all, our heritage from the Swabian Jura Mountains and the famous inventive talent of the people that live here, means we have an exceptional reputation to maintain.”

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Do you have questions about our products?  
Our customer consultants will be pleased to assist you:

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