

HARDNESS TESTING OF PLASTICS (SHORE)

PROFESSIONAL MEASURING



2018

KERN Pictograms



Adjusting program (CAL):
For quick setting of the instrument's accuracy. External adjusting weight required.



Calibration block:
standard for adjusting or correcting the measuring device.



Peak hold function:
capturing a peak value within a measuring process.



Scan mode:
continuous capture and display of measurements.



Push and Pull:
the measuring device can capture tension and compression forces.



Length measurement:
captures the geometric dimensions of a test object or the movement during a test process.



Focus function:
increases the measuring accuracy of a device within a defined measuring range.



Internal memory:
to save measurements in the device memory.



Data interface RS-232:
bidirectional, for connection of printer and PC.



Data interface USB:
To connect the measuring instrument to a printer, PC or other peripheral devices.



Data interface Infrared:
To transfer data from the measuring instrument to a printer, PC or other peripheral devices.



Control outputs (optocoupler, digital I/O):
to connect relays, signal lamps, valves, etc.



Analogue interface:
to connect a suitable peripheral device for analogue processing of the measurements



Statistics:
using the saved values, the device calculates statistical data, such as average value, standard deviation etc.



PC Software:
to transfer the measurement data from the device to a PC.



Printer:
a printer can be connected to the device to print out the measurement data.



GLP/ISO record keeping:
of measurement data with date, time and serial number. Only with SAUTER printers



Measuring units:
Weighing units can be switched to e.g. non-metric at the touch of a key. Please refer to website for more details.



Measuring with tolerance range (limit-setting function):
Upper and lower limiting can be programmed individually. The process is supported by an audible or visual signal, see the relevant model



ZERO:
Resets the display to "0".



Battery operation:
Ready for battery operation. The battery type is specified for each device.



Rechargeable battery pack:
rechargeable set.



Mains adapter:
230V/50Hz in standard version for EU. On request GB, AUS or USA version available.



Power supply:
Integrated, 230V/50Hz in EU. More standards e.g. GB, AUS or USA on request.



Motorised drive:
The mechanical movement is carried out by an electric motor.



Motorised drive:
The mechanical movement is carried out by a synchronous motor (stepper).



Fast-Move:
the total length of travel can be covered by a single lever movement.



DAkKS calibration possible:
The time required for DAkKS calibration is shown in days in the pictogram.



Factory calibration:
The time required for factory calibration is specified in the pictogram.



Package shipment:
The time required for internal shipping preparations is shown in days in the pictogram.



Pallet shipment:
The time required for internal shipping preparations is shown in days in the pictogram.

Sales conditions



All prices are valid as of January 1st 2018 until a new version of the SAUTER catalogue is released. In Europe, all prices do not include the applicable V.A.T.

At SAUTER there is no minimum order value. For orders less than € 15.00 there is no re-sale discount available.

Delivery Conditions: we supply ex works Balingen, i.e. the transport costs are invoiced. Any goods supplied, remain SAUTER's property until Measuring in a tolerance area (limit value function). Upper and lower limit value is programmable. The measurement process is supported by an acoustic and visual signal, see respective models complete payment for the goods sold has been received.



Delivery is usually via courier service.



When you see this symbol by truck, please ask for prices.

Extract from general terms and conditions:

Court of jurisdiction/Legal domicile: 72336 Balingen, Germany;
Commercial register N°: HRB 400865, AG Stuttgart;
Managing director: Albert Sauter, Martin Sauter.
For the full Terms and Conditions, please refer to the website.
www.kern-sohn.com/en/kern/agbs.html

Price changes and product changes are likely in individual cases due to product modifications as well as error.

Sale or return: within 14 days of purchase. Not valid for order-specific adaptations such as special productions, cable extensions, special weights, etc. or test services such as calibration etc. Depending on the time and effort involved, there may be processing and storage costs, please ask for details.

Warranty: 2 years. (Does not apply to consumables such as batteries, rechargeable battery packs, etc.)

After-Sales-Service



Repair services within 1 week at our plant in Balingen, transportation costs are additional. Our expert Service technicians will be pleased to assist you and will make sure that your device is quickly back in operation.

Price reduction on a new device: if repair costs are exceeding the current value of the defective device, a new device will be offered at a discount price. This offer is valid only up to 2 years after warranty expiration.

Spare parts service within 48 hours, transportation costs are additional.

Visit us our online shop: www.sauter.eu

Online-Shop

At your disposal round the clock. Delivery and service via your specialist dealer.

Measuring instruments Quick-Finde

Find the product you want with the "Measuring instruments Quick-Finder" in no time.

Calibration

In our accredited DAkks calibration laboratories, we produce internationally recognised DAkks and Factory calibration certificates for balances and test weights as well as measuring instruments.



Services



KERN DirectCash: The quick, secure COD procedure for protection against non-payment. With the KERN DirectCash COD system, you can safely deliver orders to end customers with unknown credit rating, with no risk of non-payment. Please request further details on this procedure.

Hire Purchase

Financing is available using KERN hire purchase – easy and convenient.

Hire Purchase gives you the option of purchasing any product from the range against a simple monthly installment. The product value is financed over the period of the agreement. On payment of the last installment, the ownership of the contract item automatically transfers from the contractor to the contractee.

The Hire Purchase Agreement can – if you so choose – be set for a period of between one and five years. This package includes the transfer of items as well as the guarantee for the entire transfer period.

Compared with buying the product, KERN hire purchase offers the advantage that the initial financial investment is largely not applicable. This is particularly relevant when purchasing a number of products, for example when refitting a laboratory, a company department or a hospital ward. In addition the monthly installments constitute a direct cost and the item does not have to be capitalised by the purchaser. Do you have queries to our hire purchase? Our customer consultants are glad to help you.

Marketing support



Catalogues, brochures, branch prospectuses – your own personalised marketing tools

Our catalogue and branch prospectuses are available free of charge. A neutral version of the catalogue, without the SAUTER address imprint, is also available for your marketing activities free of charge, larger quantities on request..

On demand we will print your company address on address labels free of charge, for the backside of the catalogue, larger quantities on request. In this way you will receive your individual marketing tool.

Our catalogues and branch prospectuses are available in following languages: DE, GB, FR, IT, ES

Special offers

Special offers, special models and opportunities – something for everybody and always up to date – just drop in!

One-Stop-Shopping

From force gauge to test stand – everything from one supplier.

Downloads

For each model there is an individual brochure, user manual or pictures.



Hardness testing of plastics (Shore)

To determine the hardness of plastics, in 1915 Albert Shore developed an extremely simple process: A pin made of hardened metal and of a defined shape is held by a spring and is then pushed into the test item. Depending on the depth of the penetration, the material tested is either harder or softer. This procedure is described in DIN ISO 7619-1:2012.

Currently, there are two types of devices used for this test: Mechanical measuring devices with drag indicator and electronic measuring devices.

Both types of measuring devices can be operated with test stands (such as the SAUTER TI series). With a test stand, measurements can be carried out more consistently and accurately.

At this time, KERN does not calibrate Shore hardness testing instruments. As an alternative, we recommend that the measuring device is operated with a calibrated kit of test plates (such as SAUTER AHBA 01).



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Hardness testing of plastics

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Quick-Finder

Readout [d] HS	Measuring range [Max] HS	Hardness type	Model SAUTER	Price excl. VAT, ex works €	Page
1,0 HA	100 HA	A	HBA 100-0.	105,-	50
1,0 HA0	100 HA0	A0	HBO 100-0.	135,-	50
1,0 HD	100 HD	D	HBD 100-0.	140,-	50
0,1 HA	100 HA	A	HDA 100-1.	375,-	51
0,1 H0	100 H0	A0	HDO 100-1.	375,-	51
0,1 HD	100 HD	D	HDD 100-1.	375,-	51
-	-	A0	TI-AC.	240,-	52
-	-	D	TI-D.	300,-	52
-	-	A0	TI-ACL	270,-	52
-	-	D	TI-DL	340,-	52



Compact handheld durometer with drag indicator

Features

- Typical application: measurement of penetration (Shore)
- Particularly recommended for internal comparison measurement. Standard calibrations e. g. to DIN 7619-1 are not possible because of very narrow standard tolerances
- **Shore A** rubber, elastomers, neoprene, silicone, vinyl, soft plastics, felt, leather and similar material
- **Shore D** plastics, formica, epoxides, plexiglass etc.
- **Shore A0** foam, sponge etc.
- **Max mode:** Records the peak value using the drag pointer
- Can be attached to the test stands SAUTER TI-AC (for Shore A and A0), TI-D. (for Shore D)
- **1** Delivery in a plastic box
- The measuring tips are not interchangeable

Technical data

- Precision: 3 % of [Max]
- Dimensions W×D×H 60×25×115 mm
- Net weight approx. 160 g
- Screws to screw on to the TI: M7 fine thread
- Material thickness of the sample, min. 4 mm

Accessories

- Shore comparison plates for testing and calibration of Shore hardness testing devices. By regular comparison, the measuring accuracy increases significantly.
- **2** **7 hardness comparison plates** for Shore A, tolerance up to ± 2 H, SAUTER AHBA-01, **€ 95,-**
 - **3** **3 hardness comparison plates** for Shore D, tolerance up to ± 2 HD, SAUTER AHBD-01, **€ 75,-**
 - **Factory calibration of the comparison plates**, SAUTER 961-170, **€ 95,-**
 - **Test stand** for HBA and HB0, SAUTER TI-AC, **€ 240,-**
 - **Test stand** for HBD, SAUTER TI-D., **€ 300,-**

STANDARD



Model	Hardness type	Measuring range	Readout	Price excl. of VAT ex works €
SAUTER		[Max] HS	[d] HS	
HBA 100-0.	Shore A	100 HA	1,0 HA	105,-
HB0 100-0.	Shore A0	100 HA0	1,0 HA0	135,-
HBD 100-0.	Shore D	100 HD	1,0 HD	140,-



Professional Shore hardness tester

Features

- **Shore A, 0 and D** to measure the hardness of plastics through penetration measurement
- **Shore A** rubber, elastomers, neoprene, silicone, vinyl, soft plastics, felt, leather and similar material
- **Shore 0** foam, sponge
- **Shore D** plastics, formica, epoxides, plexiglass etc.
- **Delivered in a robust carrying case**
- Particularly recommended for internal comparison measurement. Standard calibrations e. g. to DIN 7619-1 are not possible because of very narrow standard tolerances
- Can be attached to the test stands TI-ACL (for Shore A, A0 and 0), TI-DL (for Shore D) to improve measuring uncertainty
- Large display with backlight
- Selectable: AUTO-OFF function or continuous operation, battery level indicator

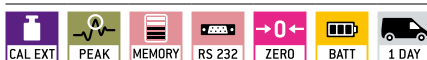
Technical data

- Tolerance: 1 % of [Max]
- Overall dimensions W×D×H 65×38×162 mm
- Net weight approx. 173 g
- Permissible ambient temperature 0 °C/50 °C
- Transfer via RS-232 to the PC, e.g. to Microsoft Excel®
- Measuring frequency: 30 display updates per minute
- Battery operation, batteries standard 2× 1.5V AAA
- Material thickness of the sample, min. 4 mm

Accessories

- **Software**, interface cable included, SAUTER ATC-01, **€ 90,-**
- **7 hardness comparison plates** for Shore A, tolerance up to ± 2 H, SAUTER AHBA-01, **€ 95,-**
- **3 hardness comparison plates** for Shore D, tolerance up to ± 2 HD, SAUTER AHBD-01, **€ 75,-**
- **Factory calibration of the comparison plates**, SAUTER 961-170, **€ 95,-**
- **Test stand** for HDA and HD0, SAUTER TI-ACL, **€ 270,-**
- **Test stand** for HDD, see page 52, SAUTER TI-DL, **€ 340,-**

STANDARD



OPTION



Model	Hardness type	Measuring range	Readout	Price excl. of VAT ex works €
SAUTER		[Max] HS	[d] HS	
HDA 100-1.	Shore A	100 HA	0,1 HA	375,-
HD0 100-1.	Shore 0	100 HO	0,1 HO	375,-
HDD 100-1.	Shore D	100 HD	0,1 HD	375,-



Lever operated test stand for hardness testing with base plate made out of glass

Features

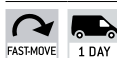
- For Shore hardness testing of plastics, leather etc.
- **1 Glass plate:** Providing a higher base hardness and superior accuracy
- **2 Mechanical construction:** Robust design for precise measuring
- **3 Level adjustment:** For the precise levelling of the base plate, e.g. for the correction of inhomogeneous test objects
- **4 Test stand TI-DL,** with exchangeable longer column for use with digital hardness tester HD
- Hardness tester not included in delivery

- Operation:
 1. The SAUTER hardness testing device HB or HD is fitted in a suspended position
 2. The test object is placed on the round testing table right under the durometer measuring tip
 3. By pressing the lever down, the test weight will be released, and this then presses the measuring tip into the test object with its own weight (see table)
- The accuracy of the displayed result is approx. 25 % higher than in a manual operated test

Technical data

- Stroke length: 15 mm
- Maximum test object height: 63 mm
- Base plate \varnothing 75 mm
- Overall dimensions WxDxH
 - TI-AC: 150x110x330 mm
 - TI-D: 150x110x400 mm
 - TI-ACL: 150x110x380 mm
 - TI-DL: 150x110x450 mm

STANDARD



Model	Suitable for	Length of column	Poids de contrôle	Net weight approx.	Price excl. of VAT ex works €
SAUTER		mm		kg	
TI-AC.	HBA, HBO	245	1	4,5	240,-
TI-D.	HBD	245	5	8,5	300,-
TI-ACL	HDA, HDO	300	1	4,5	270,-
TI-DL	HDD	300	5	8,5	340,-

fast

- 24 hours delivery service – order today, on its way tomorrow
- Sales & service hotline from 8:00 am to 6:00 pm

reliable

- 2 years warranty

diverse

- One-stop-shopping: from force gauges up to light measuring instruments – everything from one supplier
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Information on current product availability, product data sheets, user instructions, useful knowledge, technical glossary, images and much for you to download, practical topic areas, which will guide you to the right product in your industry as well as a smart search engine for measuring instruments

SAUTER service guarantee

“We at SAUTER are only satisfied when we’ve found the very best solution for you. After all, our heritage from the Swabian Jura Mountains and the famous inventive talent of the people that live here, means we have an exceptional reputation to maintain.”

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Do you have questions about our products?
Our customer consultants will be pleased to assist you:

Product specialist Measuring technology



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